

# Moplen HP456J

## Polypropylene, Homopolymer

## **Product Description**

Moplen HP456J is used in extrusion and thermoforming applications. It is formulated with a low water-carry-over additive package. Typical applications are monofilaments, ropes and tapes.

#### **Product Characteristics**

**Status** Commercial: Active

**Test Method used** ISO

**Availability** Europe, Africa-Middle East

**Processing Method** Tapes & Raffia, Extrusion Thermoforming

**Features** Homopolymer, Low Water Carryover, Good Stretchability

**Typical Customer Applications** Raffia/Tapes/Strapping, Artificial Grass, Geotextile &

Agriculture

Typical Properties	Method	Value	Unit
Physical			
Melt flow rate (MFR) (230°C/2.16kg)	ISO 1133	3.4	g/10 min
Melt volume flow rate (230°C/2.16 kg)	ISO 1133	4.6	cm³/10min
Mechanical			
Tensile Modulus	ISO 527-1, -2	1500	MPa
Tensile Stress at Yield	ISO 527-1, -2	34	MPa
Tensile Strain at Break	ISO 527-1, -2	>50	%
Tensile Strain at Yield	ISO 527-1, -2	10	%
Impact			
Charpy unnotched impact strength (23 °C, Type 1, Edgewise)	ISO 179	190	kJ/m²
Charpy notched impact strength (23 °C, Type 1, Edgewise, Notch A)	ISO 179	4.0	kJ/m²
Hardness			
Ball indentation hardness (H 358/30)	ISO 2039-1	74	MPa
Thermal			
Heat deflection temperature B (0.45 MPa) Unannealed	ISO 75B-1, -2	97	°C
Vicat softening temperature	ISO 306		
(A50 (50°C/h 10N))		154	°C
(B50 (50°C/h 50N))		92	°C

#### **Notes**

Typical properties; not to be construed as specifications.

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Users should review the applicable Material Safety Data Sheet before handling the product.

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